



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D407-559-113
Job Sheet 169749



Part No: D407-559-113

Job Qty: 2 ea

Part Name: 206L Series/407 Bearpaws - Large



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/21/17

Job Tracking No:

Due Date: 1/12/18

Created By: Linda Lacelle

Type: SOLD

Description:

Customer: Helikorea (CHELI06)

282-16 Daewha-dong Daejeon Daedukgu, , 306-020 Korea ph:011 82 42 633 8900

Note: DWG REV L SHEET 7 IPP RevA: New issue DD 09.10.29 verified by:EC IPP RevB: ECN09-698p DD 09.11.03
verified by:EC IPP RevC: as per revision K DD 09.11.24 verified by:EC IPP Rev:D 10.05.27 per ECN10-575
DD ver:EC IPP REV:E 11-04-11 PER INN REV L JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	1/12/18	1/12/18	0.00	0.00	Start Up Stores/Pkg-2		FEB 0 2 2018
160	Packaging	2 pcs	1/12/18	1/12/18	0.00	0.00	Packaging1-4		FEB 2 2 2018
170	QC	2 pcs	1/12/18	1/12/18	0.00	0.00	QC4		
175	DC	2 pcs	1/12/18	1/12/18	0.00	0.00	DC		
180	Packaging	2 pcs	1/12/18	1/12/18	0.00	0.00	Packaging3-2		
190	QC21-FG	2 Ea	1/12/18	1/12/18	0.00	0.00	QC21		FEB 2 2 2018

Part Op 175 - Photocopy bluefile and create labels per PPPD407-559-113 CHG003
Descriptions: 180 - Identify and pack for shipping as per PPPD407-559-113

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN4C11A	16	120	0	0
	AN4C20A	32	62	0	0
	AN4C21A	32	70	0	0
	D2274	32	186	0	0
	D3456-1	16	138	0	0
	D4011-1	16	100	0	0
	D4011-5	16	37	0	0
	D4012-1	16	176	0	0
	D4355-1	4	0	0	0
	D4360-041	4	5	0	0
	MS21043-4	48	952	0	0
	NAS1149D0463J	32	4,369	0	0

Part Specifications

Specifications could not be found.

Change No:
Operation:
Revision:
Original Serial #:

Start up Operation
CHG004

Job No: 169749
02/02/18

D407-559-113

206L Series/407 Bearpaws - Large



DART
AEROSPACE
S038229

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Master Unit 000396

Containers on Master Unit 000396				
Serial No	Part No	Customer Part No	Status	Quantity
S030839	AN4C11A		Allocated	16
FM136586	AN4C20A		Allocated	26
FM129390-40	AN4C21A		Allocated	24
S030808	AN4C21A		Allocated	8
S030770	D2274	D2274	Allocated	16
S030988	D2274	D2274	Allocated	16
S011330	D3456-1	D3456-1	Allocated	16
S038226	D4011-1	D4011-1	Allocated	16
S030739	D4011-5		Allocated	16
F155092	D4360-041	D4360-041	Allocated	2
F163708	D4360-041	D4360-041	Allocated	2
S030688	MS21043-4	MS21043-4	Allocated	48
S030684	NAS1149D0463J	NAS1149D0463J	Allocated	32

D4012-1 5044551
~~D4355-1 501067~~ 4X
 AN4C20A 5030825 X8

5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -031	Qty -033	Qty -113	Part Number	Description
X							D206-559-011	Bearpaw Kit 206 A/B
	X						D206-559-013	Bearpaw Kit 206 L/L1/L3/L4/407
		X					D206-559-021	Narrow Bearpaw Kit 206 A/B
			X				D206-559-023	Narrow Bearpaw Kit 206 L/L1/L3/L4/407
				X			D206-559-031	Wearplate Kit
					X		D206-559-033	Wearplate Kit
						X	D407-559-113	Large Bearpaw Kit 206 L/L1/L3/L4/407
4	6	4	6				D2182B050	RUBBER CUSHION
8	12	8	12			16	D2274	RADIUS BLOCK
2							D2435	19" X 16" BEARPAW
	2						D2432F	19" X 24" BEARPAW
		2					D2671	13" X 16" BEARPAW
			2				D2672F	13" X 24" BEARPAW
4	6	4	6				D2438	CLAMP
8	12	8	12				D2529	WASHER
	6		6				D2732-050	RUBBER CUSHION
						8	D3456-1	WASHER
					2		D3859-041	WEARPLATE
				2			D3860-041	WEARPLATE
						8	D4011-1	CLAMP, SHORT
						8	D4011-5	CLAMP, SHORT (OEM)
						8	D4012-1	CUSHION
						2	D4355-1	BEARPAW
						2	D4360-041	WEARPLATE ASSEMBLY
						8	AN4C11A	BOLT
8	12	8	12	8	12		AN4-17A	BOLT
8	12	8	12	8	12		AN4-20A	BOLT
						16	AN4C20A	BOLT
						16	AN4C21A	BOLT
16	24	16	24	8	12	16	NAS1149D0463J	WASHER (OR AN960JD416)
8	12	8	12	8	12		MS21042L4	NUT (OR MS21042-4)
						24	MS21043-4	NUT
2		2					QS200M44S	CLAMP